



## **Features**

- MVS10 or MVS17 Style Sensors
- Multiple materials of construction
- Integral Signal Conditioner
- Replaceable Electrode Cartridge
- Dual Channel Analyzers, pH/pION, pION/pION

# **Benefits**

- Insertion, Immersion or Valve Retractable Service
- 316 Stainless Steel, Titanium, Hastelloy
- Noise free transmission
- Simple and Economical Service
- Mix and Match your choice of measurements



Model MVS10/MVS17 Calcium Ion Sensors

## **Description**

The MVS10 and MVS17 sensors provide a stable and economical platform for the in line measurement of pH, ORP, Specific Ion, Dissolved Oxygen, Conductivity or Resistivity. The MVS10 is an insertion or immersion style sensor for use in pipe Tees or on the end of a Stand Pipe for immersion into a tank or pond. The MVS17 is a valve retractable design allowing insertion or removal of the sensor into a pipe without interrupting the process flow. Both sensor designs use easily replaceable electrode cartridges. ECD offers several ion selective electrode cartridges suitable for continuous online measurement.

The Calcium Ion Electrode is a combination electrode with a sensing element made of a PVC membrane containing an ion exchanger and a double junction reference electrode. The Calcium Ion Selective Electrode cartridge develops a millivolt potential proportional to the concentration of calcium ions in the measured solution. The typical output is 25mV to 30 mV per decade of change in concentration. The speed of response varies from a few seconds in concentrated solutions up to a few



Model T23 Transmitter



Model C22 Analyzer

minutes in the lower ppm ranges. The Calcium Ion sensors are used with either the T23, 4-20 mA Transmitter or the C22 Controller with its dual channel mix and match capabilities. These analyzers will measure calcium from 20 ppb to 40,000 ppm autoranging the display between the ppb, ppm and ppt (parts per thousand) scales.

The calcium ion electrode is an ion exchange sensor that is selective for calcium ions but many anions also interact with the sensing membrane. Lead ions strongly interfere with the measurement, 2 Lead ions = 1 Calcium ion. Mercury, iron (II), Copper (II), nickel (II) and ammonium interfere at 1000 - 3000:1. The pH also interferes with low level measurements, keep the pH >4 for concentrations < 1ppm Ca<sup>++</sup>. Hydroxide, carbonates, fluorides, phosphates, sulfates all complex with calcium ions. Adjusting the pH <7 eliminates carbonate and hydroxide issues. The sensor is calibrated using two standard solutions differing in concentration by a factor of 10, i.e. 10 ppm and 100 ppm. The calibration sets the slope of the electrode, mV/decade, and the zero potential for the sensor.

In many cases the process solution's ionic strength, temperature and pH value will differ widely from the calibration solution. These factors will affect the zero potential of the calcium sensor causing an offset, but they will typically not affect the slope. To eliminate the offset perform a standardization, a single point in-line calibration. Once the sensor has stabilized in the process solution take a grab sample from the process and determine the calcium ion concentration. Adjust the analyzer to read this laboratory determined value. It is recommended to verify the readings on a weekly basis.

# Calcium Ion Sensors

## **Specifications**

#### MVS10 and MVS17 Sensors

Combination electrode cartridge with a PVC / ion exchange membrane and a double junction,  $KNO_3/KCI/AgCI$ , reference electrode, signal conditioner, ATC

#### **Electrode Slope**

26 ± 3 mV per decade of concentration change

### **Measurement Range**

Calcium: 20 ppb to 40,000 ppm (3-11 pH)  $5 \times 10^{-7}$  molar to 1.0 molar

#### **Temperature Range**

0° C to 40° C (32° F to 104° F)

#### **Pressure Range**

0 - 50 psig (0 - 3.5 barg)

#### **Response Time**

T90 in 10 seconds

#### **Electrode Life**

6 to 12 months

#### **Interfering ions**

Lead (II), Mercury (II), Iron (II), Ammonium

#### **Wetted Materials**

Radel, epoxy, PVC, PTFE, 316 SS, Viton O-Ring

#### **Process Connections**

MVS10 ¾" MNPT compression fitting MVS17 1" MNPT Ball Valve

## T23 Transmitter

General purpose, ½ DIN, NEMA 4X, 24 VDC 4-20 mA loop powered Transmitter, CE Marking, Auto ranging display, ppb  $\rightarrow$  ppm  $\rightarrow$  ppthousand

## C22 Analyzer/Controller

General purpose, ½ DIN, NEMA 4X, 110/220 VAC, CE Marking, single or dual channel, with or without pH compensation, (1) 4-20 mA output and (2) Alarm Relays per channel, Auto ranging display, ppb → ppm → ppthousand

| Part No.        | Model and Product Description   |
|-----------------|---|
| 1418060.3000.Ca | MVS10-C22-CBL-EG-2005143.VIT, Ca+ ISE sensor, 316 SS body, ¾" Diameter. x 10" length, 10 ft cable             |
| 1414060.3000.Ca | MVS10-T23-CBL-EG-2005143.VIT, Ca <sup>+</sup> ISE sensor, 316 SS body, ¾" Diameter. x 10" length, 10 ft cable |
| 1419060.3000.Ca | MVS17-C22-CBL-EG-2005143.VIT, Ca <sup>+</sup> ISE sensor, 316 SS body, ¾" Diameter. x 17" length, 10 ft cable |
| 1415060.3000.Ca | MVS17-T23-CBL-EG-2005143.VIT, Ca <sup>+</sup> ISE sensor, 316 SS body, ¾" Diameter. x 17" length, 10 ft cable |
| 1900101.0026    | Model T23 Calcium Ion transmitter, 24VDC loop powered, Universal Mounting Bracket (UMB)                       |
| 16B01221.A000   | Model C22 Calcium Ion Analyzer, 110/220 VAC, (1) 4-20 mA output, (2) Alarm Relays, UMB                        |
| 16BB2421.AA00   | Model C22 2 Channel Calcium Analyzer, 110/220 VAC, (2) 4-20 mA outputs, (4) Alarm Relays, UMB                 |
| 16BA2421.A100   | Model C22 pH & Calcium Ion Analyzer, 110/220 VAC, (2) 4-20 mA outputs, (4) Alarm Relays, UMB                  |

| Part No.    | Spare Parts and Accessories Description   |
|-------------|---|
| 2005143.VIT | Calcium Ion Electrode, Radel body, double junction Teflon Ref, 20 ppb -40,000 ppm, 0°-40°C              |
| 2010408     | Calcium Ion Calibration Solution, 1 ppm   |
| 2010407     | Calcium Ion Calibration Solution, 10 ppm  |
| 2010421     | Calcium Ion Calibration Solution, 100 ppm   |
| 2005145.VIT | General Purpose pH electrode cartridge, double junction reference, 0-14 pH, 0°-100°C                    |
| 3600064     | MVS10 Compression Gland Fitting, all polypropylene, ¾" MNPT to ¾" tube fitting                          |
| 2000072     | MVS10 Compression Gland Fitting, 316 SS with Teflon ferrule, ¾" MNPT to ¾" tube fitting                 |
| 2000264     | MVS10 Immersion Assembly, 5 ft. x 1" stand pipe, ¾" FNPT fitting and T handle, requires 3600064         |
| 2000743     | MVS17 Valve Retraction Assembly, polypropylene, 1" ball valve, 1" x ¾" tube fitting and safety lanyard. |
| 2000745     | MVS17 Valve Retraction Assembly, 316 SS, 1" ball valve, 1" x ¾" tube fitting and safety lanyard.        |

 ${\it Specifications \ subject \ to \ change \ without \ notice.}$ 

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